



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2844-3
Job Sheet 170230



Part No: D2844-3

Job Qty: 9 ea

Part Name: Arm



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/11/18

Job Tracking No:

Due Date: 1/19/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV A IPP: B 00.11.01 Removed P/O for Powder Coat - in house process EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	9 Ea		1/18/18	0.00	0.00	Start Up Small Fab-4		TF
100	Brake NC	9 pcs		1/18/18	0.00	4.20	Brake NC 3		FF
110	QC	9 pcs		1/18/18	0.00	0.00	QC5		EB
120	Powdercoat	9 pcs		1/19/18	0.00	0.44	Powdercoat4		BL 10502-7
130	QC	9 pcs		1/19/18	0.00	0.00	QC3		11 FEB 08 2018
140	Packaging	9 pcs		1/19/18	0.00	0.00	Packaging3-1	51359	9-89 FEB 15 2018
150	QC21-SA	9 Ea		1/19/18	0.00	0.00	QC21		

Part Op 100 - Form per Dwg D2844 using brake and bending Jig DT 8238-B

Descriptions: 120 - START TIME: 8:30 CUT: 5:00 FINISH: 7:00

DAS
21 FEB 15 2018
9-89

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304TR0.500W.035	17	0	0	0

5034343

Part Specifications

Specifications could not be found.

Plex 1/11/18 4:27 PM dart.poulin.mario

OUT

2:25

000042

DQA:

Date:

Cml 19 June 2019

WORK ORDER NON-CONFORMANCE / UPDATE

Work Order update only



QA Closed:

Date:

Work Order:

170230

DISPOSITION

 Part No. 7 2844-3
 NCR No. 19-7196

 Rework ☒
 Scrap ☐
 Use-as-is ☐
 Suspected Unapproved ☐

AGAINST DEPARTMENT/PROCESS

 Skid-tube Machining ☐
 Thermofforming ☐
 Large Fab ☐
 Cross tube ☐
 Small Fab ☐
 Finishing ☒
 Composite ☐
 Water Jet ☐
 Prod. Eng. Coord. ☒
 Rec/Store/Packaging Supplier ☐
Date: 18-02-08Step #: 120QTY Effective: 9

MRB (G31042) Approval

Description Work Order Deviation

Disposition

- Part was paint as per w/o instructions unclear
 - w/o says powdercoat 4 (Black)
 Drawing says (white)
 - Not enough information on w/o

- Reverb SCULP and
 rapowdercoat (white)
 Change made DAS in flow

Completed By

FER 18 2018

Lead hand / Supervisor Approval Verification

DAS

9

9-89

18-04-24

QC / QA Coordinator Approval

DAS

9

9-89

18-04-24

Root Cause

FAULT CATEGORY

Environment	No Re-verification	Pressure/Forced	Temperature/Cure	Power Loss/Surge	Positioned Wrong
Design	Operator	Bending	Set-up	Folio/Program	Outside Dimensions
Doc/Data	Offset/Setup	Centre Not Concentric	BOM/Route	Grain	Over/Under tolerance
Equip/Tooling	Supplier	Cracks	Broken/Damage/Defect	Weld	Part Incorrect
Handling/Pre	Training	Crimp/Kink/Ripple/Wave	Inspection Incomplete/Unqualified	Wrong Stock Pulled	Part Lost/Missing
Material	Use for Testing	Cuffs	Contamination	Out of Sequence	Part Moved
Internal Transport	Poor Information	Crushing	Countersink	Off-set	Drawing
Tribal Knowledge	Rushing	Heat Treat	Cut Too Short	Mislabeled	Finish
LOA	Product Improvement	Wave/Twist in Tube	Instructions Incomplete/Unclear	Fit/Function	Misread
Substation	Process Improvement	Marks/Chatter		Misaligned/off center	Turning Sequence
Past Expiry Date	Manufacturing Process				
Misidentified	Past Due	OTHER :			